



TUBE MILL ACCESSORIES

STRIP ENTRY & EDGE SCARFING TABLE



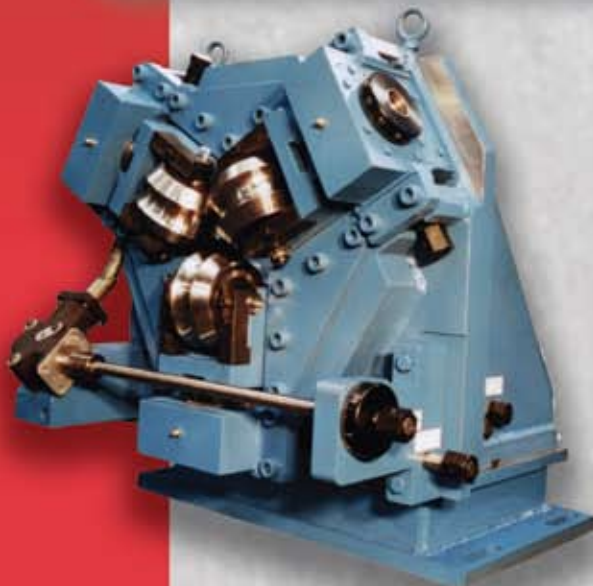
Guide rolls locate the strip on the center of the tube mill for proper entry into the first roll stand. Edge scarfing or shaving tools are provided to condition the strip edges.

SIDE IDLER STAND

Idle roll stands are used between the driven roll stands to shape and guide the tube as it progresses through the tube mill. A worm gear arrangement is used for vertical adjustment. Spindles are bolted and keyed in the slide block for easy replacement. Idler stands are also available with fixed bases and quick release top brackets.



THREE ROLL WELD BOX



Roll brackets are equipped with micrometer screw adjustment. Rolls are mounted on large shafts and heavy roll yoke brackets. Adjusting screws are in-line with the center of the squeeze rolls to eliminate deflection. Rolls are fitted with Timken roller bearings. Two roll and four roll weld boxes are available.

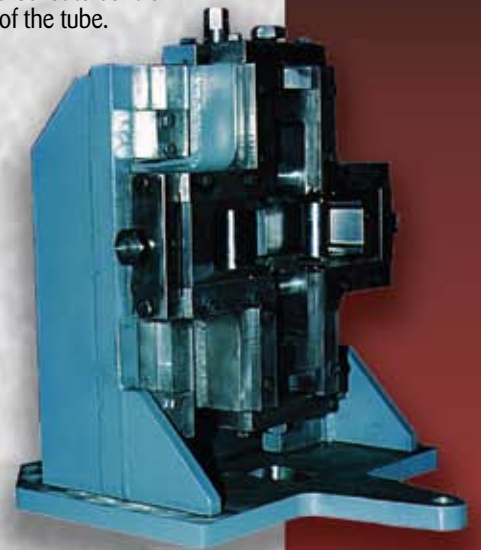
TANDEM O.D. BEAD TRIMMER & BEAD WINDER



Designed to remove the outside bead on welded tube. Mark and chatter free. Two cutting tools are mounted in a machine tool holder that is cam activated for quick raising and lowering. Bead winder with air actuated bead bundle push-off for easy bundle removal.

SINGLE TURKSHEAD TUBE STRAIGHTENER

A cluster of four rolls mounted in a heavy adjusting bracket to control the straightness of the tube.



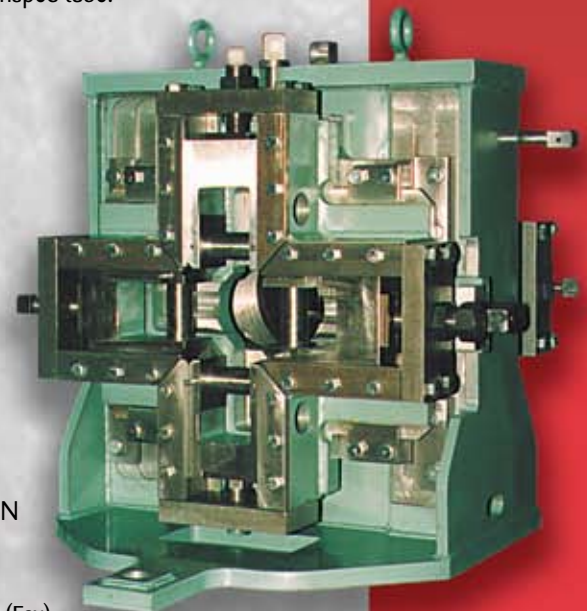
IRONING (STABILIZING) STAND



This unit stabilizes the tube for I.D. beadcutting or rolling operations. A micrometer adjustment is provided for the upper roll to apply correct pressure on the tube. A quick raising/lowering feature is provided on the upper spindle.

DOUBLE-RESHAPING TURKSHEAD

This unit is used to reshape round tubes into squares and rectangles. Four rolls are mounted on the entry and exit sides of the unit to control straightness and remove twist from the re-shaped tube.



RAFTER EQUIPMENT CORPORATION
12430 Alameda Drive
Strongsville, OH 44149

440-572-3700 (Phone) • 440-572-3703 (Fax)
E-mail: sales@rafterequipment.com

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